# KIEN 1000/2000 Industrial Ethernet Switch 

## User's Manual

Beijing KYLAND Technology Co., Ltd.

## KIEN 1000/2000 Industrial Ethernet Switch User's Manual

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Version: V1, Sep, 2005
V2, Dec, 2008
V3, Apr, 2009

## Preface


#### Abstract

The KIEN1000 and KIEN2000 are high-performance industrial Ethernet switches designed and developed by KYLAND for industrial applications. The KIEN1000 and KIEN2000 may operate in harsh industrial environments because they employ high-performance switch engines, solid, fan less and ribbed case with efficient heat dissipation surface, protections against over current and overvoltage of power input, EMC protections, and excellent protection performance of RJ45 ports. The redundant network and power supply ensures more reliability for the system operation.

This document contains the installation instructions of the KIEN1000 and KIEN2000 for the users' reference.

Chapter One: Hardware Structure of KIEN1000 \& KIEN2000 Series Chapter Two: Installation of KIEN1000 \& KIEN2000 Series


All product specifications are subject to change without notice. Please visit our website or contact our sales representative directly to have the update details.

## Safety Notices

These products have good and reliable performance in designed use range. But man-made damages to the switch shall be avoided.

- Read this Manual thoroughly and keep it well for future reference.
- Do not place the switch at where is close to water source or dampness.
- Place power cables at where cannot be touched and do not place any stuff on power cables.
- Do not tie or wrap power cables to prevent fire.
- Fasten power connectors and connectors of other units tightly and check them often. In the following cases, please power off immediately and contact us.

1. water into the switch;
2. the switch is damaged due to falling or cases are broken;
3. the switch has abnormal operations or its performance completely changes;
4. The switch gives off odor, smoke or noise.

- Please keep the switch clean. If necessary, wipe it with soft cotton cloth.
- Do not repair it by yourself except for clear instruction in this Manual.


## Warning Marks:

This Manual uses following two kinds of conspicuous warning marks to remind users in operating:


Warning: please give enough attention to the remarks following the mark. Inappropriate operations may cause severe damages to the switch and operators.


Attention: pay attention to the remarks following the mark.

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## Chapter One: Hardware Structure

### 1.1 System Structure

The hardware structure of KIEN1000 and KIEN2000 is showed in the Figure 3-1.


Figure 1-1 Hardware Structure

The hardware system mainly consists of the following parts:

1. The switching network controller employs the high-performance ASIC chip technique and provides second-layer wire rate forward of data packages.
2. Fiber ports adopt integrated fiber optic transceiving modules and have stable performance.
3. The power adopts the industrial power and offers over current, overvoltage and EMC protections.
4. All Ethernet ports have EMC protections.

### 1.2 Switch Structure

### 1.2.1 Casing

Warning: The case is a part of the heat dissipation system, do not touch the case when the switch operates to avoid heat burn.

### 1.2.2 KIEN1000 Front Panel

In the front panel of KIEN1000, there are 2 uplink (redundant) 10Base-T/100Base-TX Ethernet RJ45 ports, 6 10Base-T/100Base-TX Ethernet RJ45 ports, and LED indicators. Its structure is showed in the Figure 1-2.


Fig 1-2 KIEN1000 Front Panel

## Uplink (Redundant) Ethernet RJ45 Ports

Each KIEN1000 has 2 uplink redundant 10Base-T/100Base-TX RJ45 ports. Each KIEN1000B has 2 uplink 10Base-T/100Base-TX RJ45 ports. The port numbers are 4 and 8. Each port is adaptive and supports auto MDI/MDI-X connection. Two uplink
redundant Ethernet RJ45 ports can form the twisted-pair redundant ring network, in case of system failures, the redundant recovery time of the ring network is less than 100ms, which increases reliability of network running effectively.

## Ethernet RJ45 Ports

Each KIEN1000 and KIEN1000B offers 6 10Base-T/100Base-TX Ethernet RJ45 ports with the port number $1,2,3,5,6$, and 7 . Each RJ45 port is adaptive and supports auto MDI/MDI-X connection. By straight-through or cross-over cable wiring, switches can be connected with terminals, servers, hubs, or other switches. Each port supports the IEEE802.3x adaptive function and it is able to automatically select optimal transmission mode (half-duplex or full-duplex) and rate (10Mbps or $100 \mathrm{Mbps})$. If switches that connected to these ports do not support the adaptive function, these ports will transmit correct data with the default half-duplex transmission mode.

## LED Indicators

LED Indicators on the front panel of KIEN1000 and KIEN1000B show the state of system operation and ports to find and correct faults. The Table 1-1 shows the functions of these LED indicators on the front panel.

Table 1-1 Functions of LED Indicators on the Front Panel of KIEN1000

| LED | State | Descriptions |
| :---: | :---: | :---: |
| System State |  |  |
| RUN | On | The uplink ports are set as redundant mode and the switch is set as local. |
|  | Blinking | The uplink ports are set as redundant mode and the switch is set as remote. |
|  | Off | The uplink ports are set as straight-through mode |
| POWER1 | On | Power is being supplied to power input POWER1 |
|  | Off | Power is not being supplied to power input POWER1 |
| POWER2 | On | Power is being supplied to power input POWER2 |
|  | Off | Power is not being supplied to power input POWER2 |
| RJ45 Ports State |  |  |
| Each RJ45 port has two indicators: the yellow is the indicator for port rate and the green is port link state. |  |  |
| 10M/100M (Yellow) | On | Data is being transmitted at 100 Mbps |
|  | Off | Data is being transmitted at 10 Mbps |
| LINK/ACT | On | Active link established |


| (Green) | Blinking | Active link |
| :--- | :--- | :--- |
|  | Off | No active link |

### 1.2.3 KIEN2000 Front Panel

In the front panel of KIEN2000, there are 2 pairs of fiber ports, 6 10Base-T/100Base-TX Ethernet RJ45 ports, and LED indicators. Its structure is showed in the Figure 1-3.


Figure 1-3 KIEN2000 Front Panel

## Fiber Ports

Each KIEN2000 offers 2 pairs of uplink redundant 100Base-FX full-duplex single-mode or multi-mode fiber ports. Each KIEN2000B offers 2 pairs of 100Base-FX full-duplex single-mode or multi-mode fiber ports. The port numbers are

4 and 8 . The connector may be SC or FC. The fiber ports are used in pair including a TX and a RX. TX port is the transmitting end and connected with the receiving end RX of the remote switch. The RX port is the receiving end and connected with the transmitting end TX of the same remote switch. The two pairs of uplink redundant 100Base-FX fiber ports can form the optical fiber redundant ring network. In case of system failures, the redundant recovery time of the ring network is less than 100 ms , which increases reliability of network running effectively.

## Ethernet RJ45 Ports

Each KIEN2000 and KIEN2000B offers 6 10Base-T/100Base-TX Ethernet RJ45 ports with the port number 1, 2, 3, 5, 6, and 7. Each RJ45 port is adaptive and supports auto MDI/MDI-X connection. By straight-through or cross-over cable wiring, switches can be connected with terminals, servers, hubs, or other switches. Each port supports the IEEE802.3x adaptive function and it is able to automatically select optimal transmission mode (half-duplex or full-duplex) and rate (10Mbps or $100 \mathrm{Mbps})$. If switches that connected to these ports do not support the self-adapting function, these ports will transmit correct data with the default half-duplex transmission mode.

## LED Indicators

LED Indicators on the front panel of KIEN2000 and KIEN2000B show the state of system operation and ports to find and correct faults. The Table 1-2 shows the functions of these LED indicators on the front panel.

Table1-2 Functions of LED Indicators on the Front Panel of KIEN2000

| LED | State | Descriptions |
| :---: | :---: | :---: |
| System State |  |  |
| RUN | On | The uplink ports are set as redundant mode and the switch is set as local. |
|  | Blinking | The uplink ports are set as redundant mode and the switch is set as remote. |
|  | Off | The uplink ports are set as straight-through mode |
| POWER1 | On | Power is being supplied to power input POWER1 |
|  | Off | Power is not being supplied to power input POWER1 |
| POWER2 | On | Power is being supplied to power input POWER2 |
|  | Off | Power is not being supplied to power input POWER2 |
| RJ45 Ports State |  |  |


| Each RJ45 port has two indicators: the yellow is the indicator for port rate and the green is port link state. |  |  |
| :---: | :---: | :---: |
| $\begin{array}{r} 10 \mathrm{M} / 100 \mathrm{M} \\ \text { (Yellow) } \\ \hline \end{array}$ | On | Data is being transmitted at 100 Mbps |
|  | Off | Data is being transmitted at 10 Mbps |
| LINK/ACT <br> (Green) | On | Active link established |
|  | Blinking | Active link |
|  | Off | No active link |
| Fiber Ports State (4, 8) |  |  |
| LINK/ACT | On | Active link established |
|  | Blinking | Active link |
|  | Off | No active link |

### 1.2.4 Top Panel

On the top panel of KIEN1000 and KIEN2000, there are two power input terminal blocks, alarm relay output and DIP switches.


Figure 1-4 Top Panel

## Power Input Terminals

KIEN1000 and KIEN2000 have redundant power input function. P1 and P2 are two power input terminals. Any one of them can be used independently. Or, they can be
connected with two sets of external independent DC power systems. In case of failure, the switch is able to run normally, improving reliability of network running. 3-pin terminals with the space of 3.81 mm are used to connect powers and the diameter of power cables is less than 1.5 mm .

Wiring is shown in the Figure 1-5. Connection and mounting steps are as follows:

1. Peel off the outer skin of a length of 5 mm of the power cable and twist the copper wires together;
2. Screw on the "locking screws for power cables" with a 2.5 mm one-slot screwdriver. Insert the power cable into holes at the tail of the terminal and screw down the "locking screws for power cables".
3. Plug the power terminal into the DC socket of the switch. Screw down two "terminal locking screws" with s 2.5 mm one-slot screwdriver to make the terminal connect with the power connector tightly.


Figure 1-5 Wiring of the DC Power Terminal

## Alarm Relay Output

This terminal is a group of normally-open contacts and its appearance is identical to the power input terminal. Under the normal status, there is no warning and this terminal is in open status. In case of failures of any one power, the terminal is closed. It can be connected with other switching value acquisition devices or warning lights and warning buzzers, to remind operators in time. The maximum voltage of this terminal is DC 30 V and its maximum input power is 24 VA . The Figure 1-6 is the schematic when the switch connects with an external warning indicator. The wiring of other applications is similar with this

## Attention:

KIEN1000 and KIEN2000 have the warning output function but KIEN1000B and KIEN2000B have no such a function.

The wiring and mounting steps are same as those of the power terminal.


Figure 1-6 Alarm Lamp and relay output

## DIP Switch

The property setting switch is used to set the redundant mode and common direct link of 2 uplink redundant electric ports or fiber ports, and local and remote property of the redundant mode. Hence, this switch is effective only for KIEN1000 and KIEN2000 and is not effective for KIEN1000B and KIEN2000B. The switch has two positions that are defined T and F respectively. T is used to set the redundant mode and common direct link of 2 uplink redundant Ethernet ports or fiber ports. When T is ON, the two uplink electric ports are set as common direct link mode, contrarily the common direct link mode. F is used to set local and remote property of the redundant mode when the uplink electric port or fiber ports are in redundant mode. When T is OFF and F is ON, the switch is local, contrarily remote. The relationship between the specific positions of the switch and its properties is listed in the Table 3-3.


## Attention:

In the twisted-pair or optical fiber redundant ring network, only one switch can be set as the local and others are set as remote.

Table1-3 Corresponding Relationship between Positions and Attributes of the Switch

| Switch Position |  |  | Attribute Meaning |
| :---: | :---: | :---: | :---: |
| Position Schematic | Logic Position |  |  |
| T | T | OFF | Uplink redundant Ethernet ports or fiber ports are the redundant mode and the switch is set as remote. |
| ON 』 ل | F | OFF |  |
| $\square \square$ | T | OFF | Uplink redundant Ethernet ports or fiber ports are the redundant mode and the switch is set as local. |
| ON d | F | ON |  |
|  | T | ON | Uplink redundant Ethernet ports or fiber ports are the common direct link mode. |
|  | F | ON/OFF |  |

## Grounding Terminal

There is a grounding screw hole at the bottom panel of KIEN1000 and KIEN2000. As shown in Figure 1-7, the grounding wire is connected to cold pressed terminal, both of them are fixed in the hole with grounding screw. The other end of grounding wire can be to the earth. The grounding wire is no less than 2.5 mm .


Figure 1-7 KIEN1000 and KIEN2000 Grounding Methods

## Chapter Two: Installation

### 2.1 Mounting Requirements

The switch is single-body structure and can be directed locked on the standard 35 mm DIN rail or is mounted on vertical walls or internal walls of the switch cabinet with the wall mounting part.

Before mounting the switch, make sure of appropriate operating environment, including correct power requirements, enough space, and suitable distance to the networking units. Please also confirm the following mounting requirements:

1. Power: standard products of KIEN1000 and KIEN2000 serial industrial switches use the redundant 24 V (18VDC~36VDC) DC power.
2. Environment temperature: $-40^{\circ} \mathrm{C} \sim 75^{\circ} \mathrm{C}$
3. Grounding resistance: $<5 \Omega$
4. Check whether uplink twisted-pair wires or optical fibers are laid in place in accordance with configuration requirements under the contract.
5. Avoid direct sunshine and keep it away from heating sources or areas where have strong electromagnetic interference.
6. Standard products of KIEN1000 and KIEN2000 serial industrial Ethernet switches only provide DIN rail mounting parts. Users need to prepare DIN rails. But if the wall mounting is required, users need to purchase the wall mounting part additionally. Users must prepare screws, nuts and tools required by the wall mounting to ensure reliable mounting.
7. Check existence of cables and connectors required by mounting.

### 2.2 Install Switch

### 2.2.1 DIN Rail Mounting

The standard 35mm DIN rail-type mounting provides most industrial applications with convenient mounting. When you take out the switch from the packing box, you will find that the green plastic DIN rail-connecting position has already been fixed on the rear panel of KIEN1000 or KIEN2000. The Figure 4-1 shows the size of rail-type
mounting. If you want to mount KIEN1000 or KIEN2000 on the DIN rail, please check mounting of the DIN rail prior to mounting of the switch. The check shall mainly focus on two items below:

1. Ensure the DIN rail is fixed solidly, other units are not on it, and enough space is reserved for mounting the switch.
2. On the DIN rail, make sure there is power input that is suitable for operating of KIEN1000 or KIEN2000.


Figure2-1 Size of Rail-Type Mounting for KIEN1000 and KIEN2000

After choosing the mounting position of the switch, mount it on the DIN rail according to following steps:


Figure 2-2 Mount KIEN1000/KIEN2000 on the DIN Rail

1. As shown in the Figure 2-2a, insert the lower part of the DIN rail into the fixing slot with spring support under the rail connecting seat. Push the bottom panel of the switch upward slightly and turn it.
2. As shown in the Figure $4-2 \mathrm{~b}$, lock the DIN rail Into the DIN rail connecting position and confirm reliable mounting on the DIN rail of the switch.

### 2.2.2 Wall Mounting

In the situation that DIN rail-type mounting is inconvenient, it is better to adopt wall mounting. KYLAND provides users with wall mounting boards that are mounting parts for mounting of KIEN1000 and KIEN2000. The size of wall mounting is shown in the Figure2-3.


Figure 2-3 KIEN1000, KIEN2000 Wall Mounting


## Attention:

The wall mounting plate is not contained in the standard accessories of KIEN1000 and KIEN2000. If you need it, please order it additionally when you order the switch.

The steps of wall mounting of KIEN1000 and KIEN2000 are as follows:

1. Remove the DIN Rail kit from the switch
2. Take out the wall mounting board and its mounting screws (M3 $\times 6$ cross recessed countersunk flat head screws) from the packing box. Mount the board on the position where the DIN rail kit is. Ensure the mounting direction of the plate is as shown in the Figure 2-4.


Figure 2-4 Install Wall Mounting Plate
3. Select a vertical wall or internal wall of the switch cabinet as the mounting position. If the vertical wall is selected, it is recommended to mount the switch with $\Phi 6$ plastic expansion bolts and $\Phi 3$ taping screws. According to the mounting size in the Figure 2-3, drill $4 \Phi 6$ holes on the wall with a impact electric drill with a depth that can completely contains the $\Phi 6$ plastic expansion bolts. Insert the plastic expansion bolts into holes on the wall and screw the tapping screws into the plastic expansion bolts with a cross head screwdriver. But do not screw them tightly and keep a space of about 5 mm . If the internal wall of the switch cabinet is selected, recommend to open 4 M3 screw holes when the switch cabinet is manufactured in accordance with the mounting size in the Figure 2-3. Or drill $4 \Phi 4$ holes with a electric portable drill on site. Screw four M3 $\times 10$ cross recessed pan head screws into 4 holes. If the holes have no threads, mount four M3 nuts on its back. At last, do not completely screw down screws and keep a space of 5 mm .
4. After screws are fixed on the wall, mount the switch on the selected position and make 4 screws pass through $4 \Phi 6.5$ holes on the wall hanging plate. Slide down the switch, as showed in the Figure 2-5. Screw down 4 screws to fasten the switch on the wall or the internal wall of the switch cabinet.


Figure 2-5 Wall Mount

### 2.3 Cable Wiring

After KIEN1000 or KIEN2000 is mounted properly, cable can be wired, which mainly include cable connection of the following ports:

1. Service Ports

KIEN1000 and KIEN2000 provide 10Base-T/100Base-TX Ethernet RJ45 ports that are connected with terminals with straight-through cables and with networking units with cross-over cables
2. Power Supply Input

KIEN1000 and KIEN2000 use the 24V DC powers. After other cables are connected, power cable can be connected

### 2.4 Optical Fiber Wiring

Each KIEN2000 provides 2 pairs of uplink redundant 100Base-FX full-duplex single-mode or multi-mode fiber ports that can build the optical fiber redundant ring network. In case of failures of units or optical fibers in the network, the network recovers communication within 300ms. Each KIEN2000B provides 2 pairs of uplink 100Base-FX full-duplex single-mode or multi-mode fiber ports that can build the optical fiber chain network. Fiber ports may adopt SC or FC according to requirements.

## 4 Attention:

The switch use laser to transmit signal in optical fibers. The laser is in accordance with requirements for the Class 1 laser products. In normal operation, it is harmless to eyes. But when units are connected with powers, do not directly watch optical transmitting ports and the end surface of optical fiber terminators.

Connection steps of pluggable optical fiber modules are showed as follows:

1. Remove and keep rubber cases in SC or FC ports. When it is not working, mount the rubber cases to protect optical fiber terminators.
2. Check cleanness of optical fiber terminators. Wet clean paper towel or tampon slightly and clean plugs of optical fibers softly. Dirty optical fiber terminators will reduce optical transmission quality and affect port performance.
3. Connect one side of the optical fiber with an optical port of the switch and connect the other side with an optical port of another unit, as showed in the Figure 2-6.n


Figure 2-6 Optical Fiber Wiring
4. Upon finishing connection, check the LIK/ACT indicator for the optical port on the front panel of the switch. On means effective connection.

### 2.5 Cables Layout

Wire as follows:

1. Before laying, verify accordance of the specification, model and quantity of all cables and wires with construction drawings and requirements under the contract.
2. Before laying, check whether cables and wires are damaged and ensure they have ex-works records and quality guarantee, and other certificates that prove their quality.
3. The specification, quantity, route, and position of cables and wires shall accord with design requirements under construction drawings. The laying length of each cable and wire shall be determined according to real position.
4. In laying, cables and wires shall not have breaking or connectors except ends.
5. User cables shall be separated from power cables.
6. In walkways, cables and wires shall be laid straightly and tidily and they shall have even, smooth and straight bends.
7. In wire case, they shall be straight without overreaching casings to block holes of other cables. At exits or bends of casings, cables shall be bundled and fastened.
8. When cables, power cables and grounding wires are in one case, they shall not overlap. If they are too long, they shall be tidily coiled and placed in the middle of chutes and they shall not be placed on other cables and wires.
9. When the tail fiber is laid, ties of optical fibers shall be prevented. Bends shall be reduced to the minimum extent and their bending radius shall not be too little. Bundling shall be appropriate and shall not be too tight. When placed on chutes, they shall be separated from others.
10. Two sides of cables and wires shall have marks with simple and clear identification to facilitate maintenance.

## 1 <br> Attention:

When the tail fiber is laid, ties of optical fibers shall be prevented. Undersize radius will cause great loss of optical sign in link and affect communication quality.

